



## Geon™ Vinyl Flexible HC18580

### Flexible Polyvinyl Chloride

#### Key Characteristics

##### Product Description

This product has received full compliance certification for USP Biological Reactivity Tests under USP Plastic Class VI.

##### General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Food Contact Acceptable		
Uses	• Hose	• Tubing	
Agency Ratings	• FDA Food Contact, Unspecified Rating		
Appearance	• Clear/Transparent		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

#### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.25	1.25	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (100% Strain)	1800 psi	12.4 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Break)	2700 psi	18.6 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	300 %	300 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 10 sec)	85	85	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-13.0 °F	-25.0 °C	ASTM D746

##### Additional Information

NOTE: All ingredients used in the formulation of this compound are listed in the United States FDA Code of Federal Regulations, Title 21. The only restriction is that the plasticizer is "For foods of high water content only". This statement is only an overview of the FDA listings for this product. It is the customer's responsibility to ensure that the compound is suitable for its intended application.

#### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type IV, 20 in/min (510 mm/min)